

ENVIRONMENTAL PRODUCT DECLARATION

In accordance with: ISO 14025:2006, EN 15804:2012+A2:2019/AC:2021

EPD Owner:

AKPA ALÜMİNYUM SAN. VE TİC. A.Ş

Programme:

International EPD System, www.envIRONDEC.com

Programme Operator:

EPD International AB

Licensee:

EPD Türkiye

EPD Registration Number:

EPD-IES-0027254

Version Date:

2026-02-02

Validity Date:

2031-02-01

AKPA[®]
ALÜMİNYUM SANAYİ VE TİC. A.Ş.

ANODIZED ALUMINIUM PROFILE



An EPD should provide current information, and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.envIRONDEC.com.



PROGRAM INFORMATION

Programme:	International EPD System	Licensee:	EPD Türkiye
Website:	www.environdec.com	Website:	www.epdturkey.org
Address:	EPD International AB Box 210 60 SE-100 31, Stockholm, Sweden	Address:	NEF O9 B Blok No:7/15, 34415, İstanbul, Türkiye
E-mail:	support@environdec.com	E-mail:	info@epdturkey.org

CEN standard EN 15804 serves as the Core Product Category Rules (PCR)

Product Category Rules (PCR): PCR 2019:14 Construction products (EN 15804+A2) (2.0.1)

PCR review was conducted by: The Technical Committee of the International EPD System. See www.environdec.com for a list of members. Review chair: Rob Rouwette (chair), Noa Meron (co-chair). The review panel may be contacted via the Secretariat www.environdec.com/support.

Third-party Verification

Independent third-party verification of the declaration and data, according to ISO 14025:2006, via:

Individual EPD verification without a pre-verified LCA/EPD tool

Third-party verifier: Agnieszka Pikus, Greenwise

Approved by: International EPD System

Procedure for follow-up of data during EPD validity involves third party verifier:

Yes ☐ No ☒

Life Cycle Assessment (LCA): Jyoti Jyotsana, Yıldırım Yılmaz; Metsims Sustainability Consulting, info@metsims.com

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but published in different EPD programmes, may not be comparable. For two EPDs to be comparable, they shall be based on the same PCR (including the same first-digit version number) or be based on fully aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have identical scope in terms of included life-cycle stages (unless the excluded life-cycle stage is demonstrated to be insignificant); apply identical impact assessment methods (including the same version of characterisation factors); and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

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EPD Owner:	AKPA ALÜMİNYUM SAN. VE TİC. A.Ş
Contact person name:	Duygu Çalışkan Aydın, Corporate Communications Executive
Contact person e-mail:	duygu@akpaas.com.tr
Headquarter:	Hürriyet Mah. Dr. Cemil Bengü Cad. No:6 Kağıthane, İstanbul / Türkiye
Factory location:	Kargalı Hanbaba OSM Mah. Organize Sanayi 3. Sok. No:5 Hendek, Sakarya / Türkiye

Description and Organization of the EPD Owner

Since 1986, Akpa has been active in the aluminium industry, producing aluminium billets, aluminium extrusion profiles for architectural and industrial applications, and aluminium composite panels under the Primebond, Durabond, and Rallbond brands. Thanks to its strong R&D efforts, innovative architectural system designs, and hardware solutions offered under the Forza brand, Akpa is a trusted business partner both in Türkiye and around the world.

Placing innovation and quality at its core, Akpa manufactures to world-class standards with a growth-oriented approach. With its high-technology production facilities, robust R&D activities, and project-specific innovative designs, the company continues to add value to the sector. Today, Akpa Aluminium exports to more than 80 countries across five continents, maintaining customer satisfaction as a top priority while advancing into the future with the same strength through its sustainability initiatives.

Since 1986, Akpa Aluminium has been a trusted partner in the aluminium industry, specializing in billet, profile, and composite panel production. At its state-of-the-art 174,000 m² production facility in Sakarya, the company operates eight extrusion presses capable of producing profiles with diameters ranging from 6 to 10 inches, along with two foundries, two vertical powder-coating lines, an anodizing line, a wood-grain transfer line, and a composite panel line, ensuring production at the highest quality standards.

PRODUCT INFORMATION

Product name	Anodized Aluminium Profile	
Product identification	Anodized aluminium profile, identified by its cross-sectional geometry, aluminium alloy, temper condition, anodizing specification, dimensions, and surface finish, as defined in the relevant technical drawings and order documentation.	
Product description	Anodized aluminum profile is a structural component manufactured from aluminum alloy by the extrusion process and subsequently coated through an electrochemical anodizing (anodization) treatment. The anodic coating forms a controlled oxide layer on the surface of the profile, enhancing corrosion resistance and extending the service life of the product. The product is widely used in building and façade systems, industrial applications, and interior solutions.	
Technical purpose of product	The technical purpose of the anodized aluminium profile is to provide a durable, lightweight, and corrosion-resistant structural or architectural component suitable for indoor and outdoor applications. The anodized surface ensures long-term performance, improved wear resistance, and visual consistency while supporting efficient fabrication and assembly.	
Manufacturing description	Billets produced in the foundry are used as semi-finished materials in the extrusion process. The billets are heated to approximately 450–500 °C, cut to length, and transferred by robot to the extrusion press, where they are extruded through dies to form aluminum profiles. The extruded profiles are stretched for straightening, cut to the required dimensions, and subjected to artificial aging to achieve the desired mechanical properties. For anodized products, the profiles are subsequently sent to the anodizing line, where surface cleaning, etching, anodic oxidation, and sealing processes are applied to improve corrosion resistance and surface durability. After anodizing, the profiles are inspected and prepared for delivery.	
Material properties	Specific weight: 2.71 gr/cm ³ Expansion Coefficient: 23.4 (20-100 °C) Elasticity Module: 6.89 GPa	Elongation: 6% (Delta L/L*100, 50 mm length) Hardness: 70 Brinell (HB) Flow strenght: 170 MPa
Manufacturing site	Kargalı Hanbaba OSM Mah. Organize Sanayi 3. Sok. No:5 Hendek, Sakarya / Türkiye	
UN CPC code	41532, Bars, rods and profiles, of aluminium.	
Geographical scope	A1: Global, A2: Global, A3: Republic of Türkiye, A4: Global, A5: Global, C1-C4 & D: Global	
Hazardous and toxic substances	The product does not contain any substances from the SVHC candidate list in concentrations exceeding 0.1% of its weight.	

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Content name	*Weight, %	Post-consumer recycled material, weight-% of product	Biogenic material, weight-% of product	Biogenic material ¹ , kg C/declared unit
Press Aluminium Profile	100	24.2	0	0
Total	100	24.2	0	0
¹ 1 kg biogenic carbon is equivalent to 44/12 kg of CO ₂				

*Product composition is presented as percentages rather than specific weights to maintain confidentiality while transparently communicating the relative proportions of each component.

Packaging name	Weight, kg	Weight-% (versus the product)	Biogenic material ¹ , kg C/declared unit
Packaging film	0.018	1.8	0
Pallet	0.034	3.4	0
Kraft paper	0.020	2.0	0
PP	0.004	0.4	0
Polyester	0.002	0.2	0
Total	0.078	7.8	0
¹ 1 kg biogenic carbon is equivalent to 44/12 kg of CO ₂			

LCA INFORMATION

Data period	01.01.2024 - 31.12.2024
Declared unit and reference flow	1 kg anodized aluminium profile
Data sources used for this EPD	ecoinvent 3.11 database
LCA Software	SimaPro Craft 10.2
Version of the EN 15804 reference package	EF Reference Package 3.1
Allocation	Energy consumption and raw material transportation were weighted according to production figures in data period.
Cut-off Rules	The criteria for exclusion were set so that individual input flows of less than 1% of the total, with a cumulative limit of less than 5%, could be omitted. This was contingent upon confirming that these excluded flows did not significantly alter the reported data, with "significant" defined as affecting the total by less than 5%.
REACH	No substances included in the Candidate List of Substances of Very High Concern for authorization under the REACH regulations are present in this product either above the threshold for registration with the European Chemicals Agency or above 0.1% (wt/wt).
Scrap (recycled material) inputs contribution level	Less than 10% of the GWP-GHG results in modules A1-A3 come from scrap inputs
Infrastructure and capital goods	Excluded

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LCA INFORMATION

Description of data quality assessment and reference years: The Life Cycle Assessment (LCA) for this Environmental Product Declaration (EPD) is based on both primary and secondary data. Primary data were collected directly from the manufacturer's production processes and site-specific operations for the reference year 2024. The quality and representativeness of all data used for the EPD have been evaluated in terms of time, geography, and technology according to the principles outlined in EN 15804:2012+A2:2019, Annex E, and the data quality requirements specified in EN 15941:2010 for life cycle data. All relevant datasets were reviewed for completeness, consistency, and reliability, and the assessment confirmed that no data were classified as "poor" or "very poor" in quality.

Process name	Source type	Source	Reference year	Data category	Share of primary data, of GWP-GHG results for A1- A3
Manufacturing	Collected	EPD Owner	2024	Primary	14.3
Upstream Transportation	Collected	EPD Owner	2024	Primary	1.5
Other processes	Databases	Ecoinvent 3.11	2024	Secondary	0

15.8 %

Total share of primary data, of GWP-GHG results for A1-A3

Note

The share of primary data is calculated based on GWP GHG results. It is a simplified indicator for data quality that supports the use of more primary data to increase the representativeness of and comparability between EPDs. Note that the indicator does not capture all relevant aspects of data quality and is not comparable across product categories.

Electricity Used in the Manufacturing Process in A3

Type of electricity mix:	Residual electricity mix on the market		Method used to calculate residual electricity mix
Energy sources	Imported coal	40.5%	The market consumption data for Türkiye is modified to exclude all the renewable sources as there is no ‘secondary data’ on the residual market mix for Türkiye.
	Natural gas	35%	
	Lignite	22.1%	
	Hard coal	1.84%	
	Asphaltite	0.55%	
Climate impact (GWP-GHG):	0.91 kg CO ₂ eq. / kWh		

SYSTEM BOUNDARY

Description of the System boundary

b) Cradle to gate with options, modules C1–C4 and module D and optional modules (A1–A3 + A4 + A5 + C + D)

Excluded modules

B modules are excluded due to not being relevant for the product.

	Product stage			Construction process stage		Use stage							End of life stage				Beyond product life cycle
	Raw material supply	Transport	Manufacturing	Transport to site	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse- Recovery- Recycling- potential
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	X	X	X	X	X	ND	ND	ND	ND	ND	ND	ND	X	X	X	X	X
Geography	Global		TR	Global		-							Global				
Share of specific data	15.8%			-													
Variation - products	0%			-													
Variation - sites	0%			-													

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SYSTEM BOUNDARY

A1 - Raw Material

This stage covers the extraction and processing of raw materials required for aluminium billet production, including bauxite mining, alumina refining, primary aluminium production, and the preparation of aluminium alloys. It also includes the use of recycled aluminium inputs, upstream energy consumption, and associated emissions related to raw material supply.

A2 - Raw Material Transport

The A2 stage includes the transportation of materials from suppliers to the profile manufacturing plant. It accounts for fuel consumption, transport distances, load factors and vehicle types used. All emissions and energy use related to transport operations are included in this stage.

A3 - Manufacturing

This stage represents the aluminium extrusion process, including billet preheating, extrusion, quenching, stretching, cutting, heat treatment, and any finishing operations required to produce the aluminium profile. It also covers on-site energy and water consumption, auxiliary materials, internal transport, process waste generation, and emissions from manufacturing activities.

A4 - Transport to Site

This stage accounts for the transportation of the finished aluminium extruded profiles from the manufacturing plant to the construction site or customer location.

A5 - Installation

Installation-related impacts vary significantly depending on the project and application and are therefore not included. Only the end-of-life treatment of packaging materials is considered in this stage.



Raw Material Supply

Aluminium billets, alloying elements etc.



Raw Material Transport

Transport of raw materials to the manufacturing site via trucks, ships



Manufacturing

Billet production, extrusion, heat treatment, finishing etc.



Transport to Site

Delivery of the final product



Installation

Installation-related impacts of the product

SYSTEM BOUNDARY

C1 - Deconstruction, demolition

End-of-life processes are largely influenced by project-specific factors such as the type of structure, dismantling method (manual or mechanical), and the nature of the final product (extruded profile). Therefore, a generic calculation following the PCR 2019:14 v.2.0.1 is used where 1.1 kWh diesel consumption is assumed per ton of product.

C2 - Transport

After dismantling, the aluminium parts are transported to scrap collection and recycling centres. In the absence of specific data, transportation assumptions are based on the default scenario where 80 km average distance using a Euro 5 lorry with 50% load factor is considered.

C3 - Waste Processing

Recovered aluminium scrap is sorted, cleaned, and pre-treated before re-entering the recycling process. Due to aluminium's high recyclability, most of the material is remelted and reused as secondary aluminium. Recycling-related energy use and emissions are included in the assessment. In line with the latest EU PEF Guidance, a 95% recycling rate is assumed for collected scrap, mainly from building elements, with waste processing impacts considered according to the relevant PCR defaults.

C4 - Disposal

Owing to factors such as mechanical separation losses, material degradation, contamination, and limitations in collection systems, a 5% loss rate is assumed during the end-of-life phase. This unrecoverable fraction is treated as inert waste and directed to landfill disposal. The environmental impacts linked to this final disposal route are included in the assessment at this stage.

D - Reuse, recovery, recycling potential

At the end of the product's life, it is assumed that 95% of the aluminium is successfully collected and recycled. This benefit is quantified by considering the avoided impacts of primary aluminium production, following the EN 15804+A2 standard to prevent any double counting.



Deconstruction

Deconstruction impacts of the discarded product



Waste transport

Transport of waste/discarded product to the processing site(s)



Waste processing

Waste processing of the discarded product such as separating, sorting, cutting, etc.



Disposal

Disposal of the none-recycled portion of the discarded product



Benefits

Benefits of recycled portion of the discarded product

ENVIRONMENTAL PERFORMANCE

The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding threshold values, safety margins and/or risks.

Mandatory environmental performance indicators according to EN 15804

Module	Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
Climate change - total	GWP-total	kg CO ₂ eq.	1.36E+01	1.40E-01	6.69E-02	3.75E-04	2.45E-02	1.95E-03	5.45E-04	-4.45E+00
Climate change - fossil	GWP-fossil	kg CO ₂ eq.	1.35E+01	1.40E-01	4.66E-03	3.75E-04	2.45E-02	1.92E-03	5.45E-04	-4.30E+00
Climate change - biogenic	GWP-biogenic	kg CO ₂ eq.	-6.27E-02	4.89E-06	6.22E-02	6.58E-08	5.33E-06	2.40E-05	9.58E-08	-2.78E-02
Climate change - land use and land-use change	GWP-luluc	kg CO ₂ eq.	1.09E-01	2.30E-06	7.74E-08	1.54E-08	3.88E-07	8.92E-06	2.24E-08	-1.16E-01
Ozone depletion	ODP	kg CFC-11 eq.	1.25E-07	3.14E-09	6.92E-12	5.70E-12	5.57E-10	1.92E-11	8.29E-12	-7.26E-08
Acidification	AP	mol H+ eq.	8.92E-02	4.82E-04	7.02E-06	3.46E-06	6.33E-05	1.35E-05	5.03E-06	-2.92E-02
Eutrophication aquatic freshwater	EP-freshwater	kg P eq.	5.92E-03	7.28E-07	2.47E-07	3.13E-09	1.26E-07	1.27E-06	4.55E-09	-2.67E-03
Eutrophication aquatic marine	EP-marine	kg N eq.	1.51E-02	1.64E-04	3.98E-06	1.63E-06	2.42E-05	4.12E-06	2.38E-06	-3.67E-03
Eutrophication terrestrial	EP-terrestrial	mol N eq.	1.54E-01	1.79E-03	3.74E-05	1.79E-05	2.64E-04	4.24E-05	2.60E-05	-3.48E-02
Photochemical ozone formation	POCP	kg NMVOC eq.	5.03E-02	6.70E-04	9.17E-06	5.34E-06	1.05E-04	1.28E-05	7.76E-06	-1.52E-02
Depletion of abiotic resources - minerals and metals	ADP- minerals & metals'	kg Sb eq.	1.20E-06	3.57E-09	2.00E-10	1.31E-11	6.39E-10	7.05E-11	1.91E-11	-3.63E-07
Depletion of abiotic resources - fossil fuels	ADP-fossil'	MJ, net calorific value	1.45E+02	1.86E+00	4.41E-03	4.90E-03	3.26E-01	2.31E-02	7.13E-03	-6.83E+01
Water use	WDP ¹	m ³ world eq. deprived	3.22E+00	1.47E-03	4.90E-04	6.17E-06	2.59E-04	3.19E-04	8.98E-06	-8.62E+00

Acronyms

GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

General disclaimer

It is discouraged to use the results of modules A1-A3 without considering the results of module C.

Disclaimer 1

The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator

ENVIRONMENTAL PERFORMANCE

Additional mandatory environmental performance indicators

Module	Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
Climate change GWP-GHG	GWP-GHG ¹	kg CO ₂ eq.	1.36E+01	1.40E-01	6.69E-02	3.75E-04	2.45E-02	1.95E-03	5.45E-04	-4.45E+00
Acronyms	GWP-GHG = Global warming potential greenhouse gas.									
General disclaimer	It is discouraged to use the results of modules A1-A3 without considering the results of module C.									
Disclaimer 1	The GWP-GHG indicator is termed GWP-IOBC/GHG in the ILCD+EPD+ data format. The indicator accounts for all greenhouse gases except biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. As such, the indicator is identical to GWP-total except that the CF for biogenic CO ₂ is set to zero.									

Resource use indicators according to EN 15804

Module	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PERE	MJ, net calorific value	4.21E+01	4.60E-03	6.80E-05	1.07E-05	8.13E-04	5.11E-03	1.55E-05	-3.01E+01
PERM	MJ, net calorific value	5.50E+02	0.00E+00	-5.50E+02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	MJ, net calorific value	5.92E+02	4.60E-03	-5.50E+02	1.07E-05	8.13E-04	5.11E-03	1.55E-05	-3.01E+01
PENRE	MJ, net calorific value	1.45E+02	1.86E+00	4.41E-03	4.90E-03	3.26E-01	2.31E-02	7.13E-03	-6.83E+01
PENRM	MJ, net calorific value	8.96E-01	0.00E+00	-8.96E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	MJ, net calorific value	1.46E+02	1.86E+00	-8.91E-01	4.90E-03	3.26E-01	2.31E-02	7.13E-03	-6.83E+01
SM	kg	2.46E-01	9.69E-07	2.16E-07	9.86E-09	1.68E-07	2.69E-08	1.43E-08	-2.84E-03
RSF	MJ, net calorific value	1.46E-02	7.78E-08	4.41E-08	1.71E-09	1.39E-08	4.53E-09	2.48E-09	-1.74E-05
NRSF	MJ, net calorific value	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	m³	1.10E-01	3.59E-05	1.14E-05	1.48E-07	6.31E-06	8.91E-06	2.16E-07	-2.09E-01
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water.								
General disclaimer	It is discouraged to use the results of modules A1-A3 without considering the results of module C.								

ENVIRONMENTAL PERFORMANCE

Waste indicators according to EN 15804

Module	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
HWD	kg	2.80E+00	7.40E-05	3.06E-04	5.14E-07	1.24E-05	7.80E-05	7.48E-07	-1.23E+00
NHWD	kg	2.78E+01	5.99E-03	4.52E-02	1.76E-05	1.05E-03	6.16E-03	2.56E-05	-1.21E+01
RWD	kg	1.08E-04	1.11E-07	8.38E-10	2.29E-10	1.97E-08	1.75E-09	3.32E-10	-3.46E-04
Acronyms	HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed.								
General disclaimer	It is discouraged to use the results of modules A1-A3 without considering the results of module C.								

Output flow indicators according to EN 15804

Module	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
CRU	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	9.50E-01	0.00E+00	0.00E+00
MER	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	MJ, net calorific value	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	MJ, net calorific value	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Acronyms	CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy.								
General disclaimer	It is discouraged to use the results of modules A1-A3 without considering the results of module C.								

ABBREVIATIONS

Abbreviation	Definition
EN	European Norm (Standard)
EPD	Environmental Product Declaration
EF	Environmental Footprint
GPI	General Programme Instructions
ISO	International Organization for Standardization
CEN	European Committee for Standardization
CPC	Central product classification
SVHC	Substances of Very High Concern
ND	Not Declared
CO ₂ eq.	Carbon Dioxide Equivalents

Version History

Original version of the EPD, 2026-02-02.

REFERENCES

EN 15804:2012+A2:2019+AC:2021 Sustainability of construction works - Environmental product declarations - Core rules for the product category of construction products

PCR 2019:14 (ver. 2.0.1) Construction products (EN 15804:A2)

ISO 14020:2000 "Environmental Labels and Declarations — General principles"

ISO 14040:2021 "Environmental management - Life cycle assessment - Principles and framework"

ISO 14044:2018 "Environmental management - Life cycle assessment - Requirements and guidelines"

ISO 14025:2006 "Environmental labels and declarations - Type III environmental declarations - Principles and procedures"

General Program Instructions of International EPD System, (Ver. 5.0.1) 2025-02-27 "General Programme Instructions for the International EPD System".

Ecoinvent database (v3.11) - www.ecoinvent.org

SimaPro Craft 10.2 SimaPro LCA Software, Pré Consultants, the Netherlands, www.pre-sustainability.com

AKPA Aluminium www.akpaas.com.tr

Metsims www.metsims.com

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ADDITIONAL LCA RESULTS

In compliance with the PCR requirements, 100% end-of-life scenarios have been modelled for the product. Tables below present the results for modules C3, C4 and D, based on these scenarios, covering all mandatory impact indicators as specified in EN 15804.

100% recycling scenario

Impact category	Indicator	Unit	C3	C4	D
Climate change - total	GWP-total	kg CO ₂ eq.	1.95E-03	0.00E+00	-4.68E+00
Climate change - fossil	GWP-fossil	kg CO ₂ eq.	1.92E-03	0.00E+00	-4.53E+00
Climate change - biogenic	GWP-biogenic	kg CO ₂ eq.	2.40E-05	0.00E+00	-2.93E-02
Climate change - land use and land-use change	GWP-luluc	kg CO ₂ eq.	8.92E-06	0.00E+00	-1.22E-01
Ozone depletion	ODP	kg CFC-11 eq.	1.92E-11	0.00E+00	-7.64E-08
Acidification	AP	mol H+ eq.	1.35E-05	0.00E+00	-3.07E-02
Eutrophication aquatic freshwater	EP-freshwater	kg P eq.	1.27E-06	0.00E+00	-2.82E-03
Eutrophication aquatic marine	EP- marine	kg N eq.	4.12E-06	0.00E+00	-3.87E-03
Eutrophication terrestrial	EP-terrestrial	mol N eq.	4.24E-05	0.00E+00	-3.67E-02
Photochemical ozone formation	POCP	kg NMVOC eq.	1.28E-05	0.00E+00	-1.60E-02
Depletion of abiotic resources-minerals and metals	ADP - minerals & metals	kg Sb eq.	7.05E-11	0.00E+00	-3.83E-07
Depletion of abiotic resources-fossil fuels	ADP-fossil	MJ, net calorific value	2.31E-02	0.00E+00	-7.19E+01
Water use	WDP	m ³ world eq. deprived	3.19E-04	0.00E+00	-9.07E+00

ADDITIONAL LCA RESULTS

In compliance with the PCR requirements, 100% end-of-life scenarios have been modelled for the product. Tables below present the results for modules C3, C4 and D, based on these scenarios, covering all mandatory impact indicators as specified in EN 15804.

100% landfill scenario

Impact category	Indicator	Unit	C3	C4	D
Climate change - total	GWP-total	kg CO ₂ eq.	1.95E-03	1.47E-02	0.00E+00
Climate change - fossil	GWP-fossil	kg CO ₂ eq.	1.92E-03	1.46E-02	0.00E+00
Climate change - biogenic	GWP-biogenic	kg CO ₂ eq.	2.40E-05	8.46E-05	0.00E+00
Climate change - land use and land-use change	GWP-luluc	kg CO ₂ eq.	8.92E-06	1.52E-05	0.00E+00
Ozone depletion	ODP	kg CFC-11 eq.	1.92E-11	3.15E-10	0.00E+00
Acidification	AP	mol H ⁺ eq.	1.35E-05	9.23E-05	0.00E+00
Eutrophication aquatic freshwater	EP-freshwater	kg P eq.	1.27E-06	1.61E-06	0.00E+00
Eutrophication aquatic marine	EP- marine	kg N eq.	4.12E-06	4.01E-05	0.00E+00
Eutrophication terrestrial	EP-terrestrial	mol N eq.	4.24E-05	3.84E-04	0.00E+00
Photochemical ozone formation	POCP	kg NMVOC eq.	1.28E-05	1.25E-04	0.00E+00
Depletion of abiotic resources- minerals and metals	ADP - minerals & metals	kg Sb eq.	7.05E-11	2.87E-09	0.00E+00
Depletion of abiotic resources- fossil fuels	ADP-fossil	MJ, net calorific value	2.31E-02	2.89E-01	0.00E+00
Water use	WDP	m ³ world eq. deprived	3.19E-04	-1.62E-01	0.00E+00

**Programme &
Programme Operator**

Licensee

**Owner of the
declaration**

**LCA Consultant &
EPD Designer**

CONTACT INFORMATION



EPD International AB Box 210 60
SE-100 31 Stockholm, Sweden
www.environdec.com
info@environdec.com



EPD registered through fully aligned
regional licensee: EPD Türkiye
www.epdturkey.org
info@epdturkey.org
NEF 09 B Blok No:7/15, 34415
Kağıthane/İstanbul, Türkiye



Contact person:
Duygu Çalışkan Aydın
Corporate Communications Executive
duygu@akpaas.com.tr
www.akpaas.com.tr



The United Kingdom
Clear Water Place
Oxford OX2 7NL, UK 0 800 722 0185
www.metsims.com, info@metsims.com
Türkiye
Nef 09 B Blok No:7/46-47 34415
Kağıthane/İstanbul, Türkiye
+90 212 281 13 33



ALÜMİNYUM SANAYİ VE TİC. A.Ş.

